



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2282-041
Job Sheet 186589



Part No: D2282-041

Job Qty: 40 pcs

Part Name: T Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	40 pcs	1/4/19		0.00	6.98	Large Fab - 1		JBL
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	40 pcs	1/4/19		0.00	0.00	QC 9 - 10		2
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	Small Fab - 2 - B4B	40 pcs	1/4/19		0.00	2.12	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
130	QC 5	40 pcs	1/4/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		

				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	EL
				QC 5 - 30	
140	Packaging 3-1 - Stock - B4B	40 pcs	1/4/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
150	QC 21 - SA	40 pcs	1/4/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282 Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod <u>136585</u> 110 - QC9- Inspect visual per QSI004- Fusion Welds 120 - Small Fab - Tumble 130 - QC5- Inspect part completeness to step on W/O 140 - Identify as per dwg & Stock Location: _____ LOCATION : GA 150 - QC21- Final Inspection - Work Order Release					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	40 pcs (1 ea)	100-Large Fab - Welded Assy-1	5127237
D2282-5	Tube	40 pcs (1 ea)	100-Large Fab - Welded Assy-1	5131509
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2282-3	40	118	0
	D2282-5	40	123	0
Part Specifications				
Specifications could not be found.				



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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		1/4/19	0.00	0.00	Start Up Large Fab-1		
100	Large Fab	40 pcs		1/4/19	0.00	6.98	Large Fab 1		
110	QC	40 pcs		1/4/19	0.00	0.00	QC9		
120	Small Fab	40 pcs		1/4/19	0.00	2.12	Small Fab		
130	QC	40 pcs		1/4/19	0.00	0.00	QC5		
140	Packaging	40 pcs		1/4/19	0.00	0.00	Packaging3		
150	QC21-SA	40 Ea		1/4/19	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration.as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod _____

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	40 Ea (1 ea)	90-Start up Operation	
D2282-5	Tube	40 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	40	88	0
	D2282-5	40	35	0

Part Specifications

Specifications could not be found.

DARI
AEROSPACE

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Container No: S148658



Part: D2282-041

Job No: 186589

Serial No/Batch: S148658

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/28/19